How to...
Replace Reformer Front End

Disassembling
1. Remove bolts on swing arm support with ¼" hex key (supplied).
2. Remove the swing arm support.
3. Remove the socket head bolts from the footbar. Remove the hex lock nuts.
Disassembling

4. Remove the two (2) bolts from the top rails with 3/16" hex key (supplied).

5. Once all the bolts have been removed, slide and remove the front end assembly.
Assembling

1. Slide and insert new front end assembly.
2. Insert two (2) bolts and tighten with a 3/16" hex key (supplied).
3. Tighten the four (4) bolts under the aluminum rails with a 9/16" x ½" wrench (supplied).
**Step 4**

4. Insert the swing arm support.

5. Insert the two (2) bolts into the swing arm support and tighten with ¼" hex key (supplied).

**Step 5**

**Assembling**

4. Insert the swing arm support.

5. Insert the two (2) bolts into the swing arm support and tighten with ¼" hex key (supplied).