Please review this important assembly, safety and warranty information about your new Merrithew™ equipment and keep it handy for future reference.
**User Guidelines**

Pilates equipment when used effectively can facilitate many Pilates exercises safely and effectively. However, care and caution must be taken as there are some inherent dangers when using any exercise equipment.

For inexperienced or first-time users, this equipment should only be used under the supervision of a trained professional.

Please ensure that you and your clients/patients have received proper instruction regarding the correct and safe use of this equipment.

This manual includes general guidelines for setup and usage. To get the most out of this equipment, Merrithew offers instructional DVDs and manuals. Personalized training is offered through our Corporate, Licensed and Host Training Centers. Visit [merrithew.com](http://merrithew.com) for more information.

**Safety and Usage**

The Arc Barrel is an innovative piece of equipment that, when used properly, can facilitate many Pilates exercises safely and effectively.

- Proper fitness apparel, including gripper socks is recommended while using this equipment.
- We recommend using a gripper mat to provide additional traction.
- To prevent unsafe or improper use of Merrithew equipment, please read all assembly and safety information thoroughly and follow directions carefully. Contact the manufacturer if you have any questions or concerns.
- To reduce the risk of injury, use a mat or exercise pad on wood or other hard surfaces.
- If necessary, wipe any sweat off upholstered surfaces while working out.

**WARNING:** As with any athletic activity, the use of exercise equipment involves risk of injury, damage and/or death. By choosing to use Merrithew equipment, you and/or your clients/patients assume responsibility for that risk, not the people who sell, distribute and/or manufacture this equipment.

**Safety Check**

Upholstered Pilates equipment is subject to wear and stress.

Proper maintenance and timely replacement of your equipment is your responsibility. Conduct a regular inspection of the following:

- Clean all surface areas after each use, using a soft cloth and gentle cleanser.

**FAILURE TO PERFORM RECOMMENDED SAFETY CHECKS, OR USING EQUIPMENT WITH IMPROPERLY ADJUSTED, BROKEN OR WORN PARTS, COULD RESULT IN SERIOUS BODILY INJURY.**
Optional Items

**Gripper Mat**
Non-slip rubber mats increase traction and prevent slipping.

**Eco-Friendly Pilates Pad**
Non-slip eco-friendly pads can help establish correct alignment and positioning or to provide cushioned support.

**Roll-Up Pole**
Used to increase focus on scapular stabilization while performing exercises. Solid maple. Sold separately.

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**Arc Barrel**
Featuring a gentle curve to help decompress and lengthen the spine, the Arc Barrel is most often used during Matwork to increase or decrease challenge and to assist rehab clients. Dense EVA foam cushioning provides optimal comfort and faithful proprioceptive feedback.

- Lightweight and portable
- Arc curve is 117°
- Can be used on a mat or with other equipment such as a Cadillac or Platform Mat

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<td>Width</td>
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<td>Height</td>
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<td>Weight</td>
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**Arc Barrel Deluxe**
Like the Arc Barrel, this Barrel features the same gentle curve to help decompress and lengthen the spine. The Arc Barrel Deluxe features Baltic Birch side panels and contoured handles.

- Lightweight and portable
- Arc curve is 117°
- Can be used on a mat or with other equipment such as a Cadillac or Platform Mat

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**Make the Most of Merrithew™ Equipment**

As Leaders in Mindful Movement™, Merrithew is committed to developing unique, top-quality fitness programs based on the latest in exercise science and research. Our signature STOTT PILATES® education is unparalleled, and we bring the same expertise and passion to our full range of branded programs, including CORE™ Athletic Conditioning and Performance Training™, ZEN-GA®, Total Barre® and Halo® Training. Join our global community of elite fitness professionals. Merrithew courses and workshops are offered worldwide.

Find courses and workshops near you at merrithew.com/education/training

Contact Us 416.482.4050 | 1.800.910.0001 | 0800.328.5676 UK | ext. 300
Warranty

Merrithew™ warrants that all new equipment is free of manufacturing defects in workmanship and materials, subject to the terms below. This warranty becomes effective at the invoice date of the original purchase. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period.

It is the purchaser’s responsibility to notify the Company of any change of contact information. This ensures, that in the unlikely event of a replacement or safety notice, we are able to contact you immediately.

This warranty applies to equipment only:
- While it remains in the possession of the original purchaser and proof of purchase is demonstrated
- If claims are made within the part-specific warranty period
- If upgrades are made as required by Merrithew

This warranty shall be null and void if:
- Equipment failure is a result of improper assembly, installation or maintenance
- The equipment is used for any other purpose other than as intended, or is stored or used outdoors, or in environments without adequate climate/humidity controls
- Equipment has been subjected to accident, misuse, abuse, improper service, or any modification not authorized by Merrithew

This warranty does not cover damage to the finish of any equipment nor shipping charges, customs clearance fees (if applicable), or any costs incurred in installing repaired or replacement parts shipped under the provisions of this warranty.

Two (2) Year Limited Warranty
Merrithew will, at its option, repair or replace all other components other than upholstery, that fail for any reason, provided such failure is reported to Merrithew within a period of two years from the invoice date of the original purchase.

90-Day Upholstery Fabric Warranty
The vinyl fabric upholstery will be replaced if they fail to give normal wear for 90 days after delivery. Proof of damage may be required. This warranty does not cover cuts, burns, soiling, pet damage or damage caused by other unreasonable use.

This warranty does not apply to fabrics cleaned with abrasive, corrosive or chemical cleansers. If the identical fabric is not available, Merrithew will provide an equivalent.

Disclaimer of Implied Warranties and Limitation of Remedies
Repair or replacement of defective parts is your exclusive remedy under the terms of this limited warranty. In the event of parts availability issues, Merrithew will not be responsible for any consequential or incidental damages arising from the breach of either this limited warranty or any applicable implied warranty, or for failure or damage resulting from acts of nature, improper care and maintenance, accident, alteration, replacement of parts by anyone other than Merrithew, misuse, transportation, abuse, hostile environments (inclement weather, acts of nature), improper installation or installation not in accordance with local codes or printed instructions.

This limited warranty is the sole express warranty given by Merrithew. No product performance, specification or description wherever appearing is warranted by Merrithew except to the extent set forth in this limited warranty. Any implied warranty protection arising under the laws of any state, province or territory including implied warranty of merchantability or fitness for a particular purpose, or use, is hereby limited in duration to the duration of this limited warranty.

Neither distributors, dealers, web resellers, nor the retailers selling this product have any authority to make any additional warranties or to promise remedies in addition to, or inconsistent with those stated above. Merrithew’s maximum liability, in any event, shall not exceed the purchase price of the product paid by the original purchaser.

>> IMPORTANT
Please keep this manual in a safe place.
If you have questions, issues or are missing parts:
Do NOT return this unit to your local retailer, please contact the manufacturer directly.
customercare@merrithew.com
416.482.4050 | 1.800.910.0001 | 0800.328.5676 UK | ext. 0907

Take Advantage of our Training Tools

The Complete Arc Barrel Manual
Written as a text book for our Instructor courses, this manual illustrates the Essential, Intermediate and Advanced repertoire with step-by-step descriptions of movement and breath and corresponding photographs.

Arc Barrel Wall Chart
A full-size poster provides helpful cues and correct positioning.

Instructional DVDs
Increase your expertise with our clear and detailed repertoire of instructional DVDs, visit merrithew.com/shop/dvds

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